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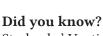
> Latte art is nice, but not when a Starbucks barista draws 666 in your cup.



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Starbucks' Venti (20-ounce) and Grande (16-ounce) each contain two shots of espresso. The Venti just has more milk. So if it's caffeine you're after, size doesn't matter. 96



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ON THE COVER



America's Obsession

Coffee addiction is not an exaggeration. Americans crave their daily fix and drink an estimated 400 million cups a day, contributing to the \$30 billion industry. Go inside the world of coffee and discover everything you didn't know about the nation's favorite beverage.

Photographed by Jakub Gojda



Brewtique Feature

Hand-grind those carefully prepared coffee beans with a one-of-a-kind tool that is designed to improve the quality of your cup. \$65